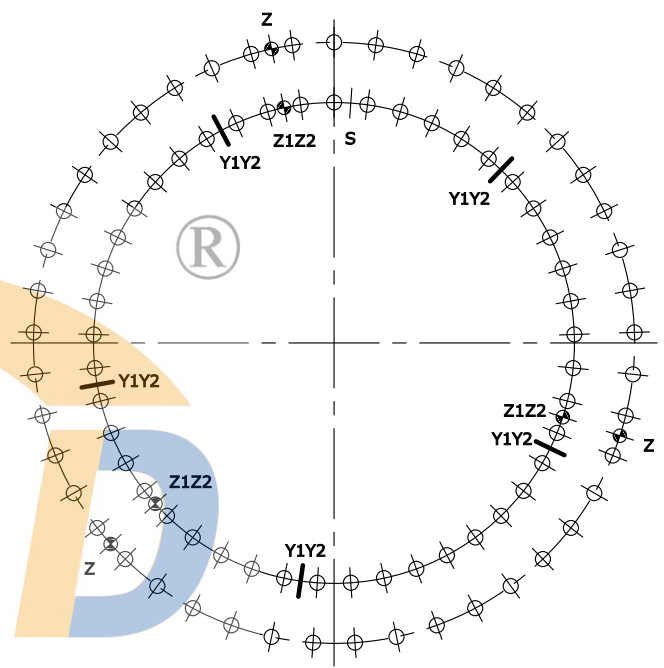
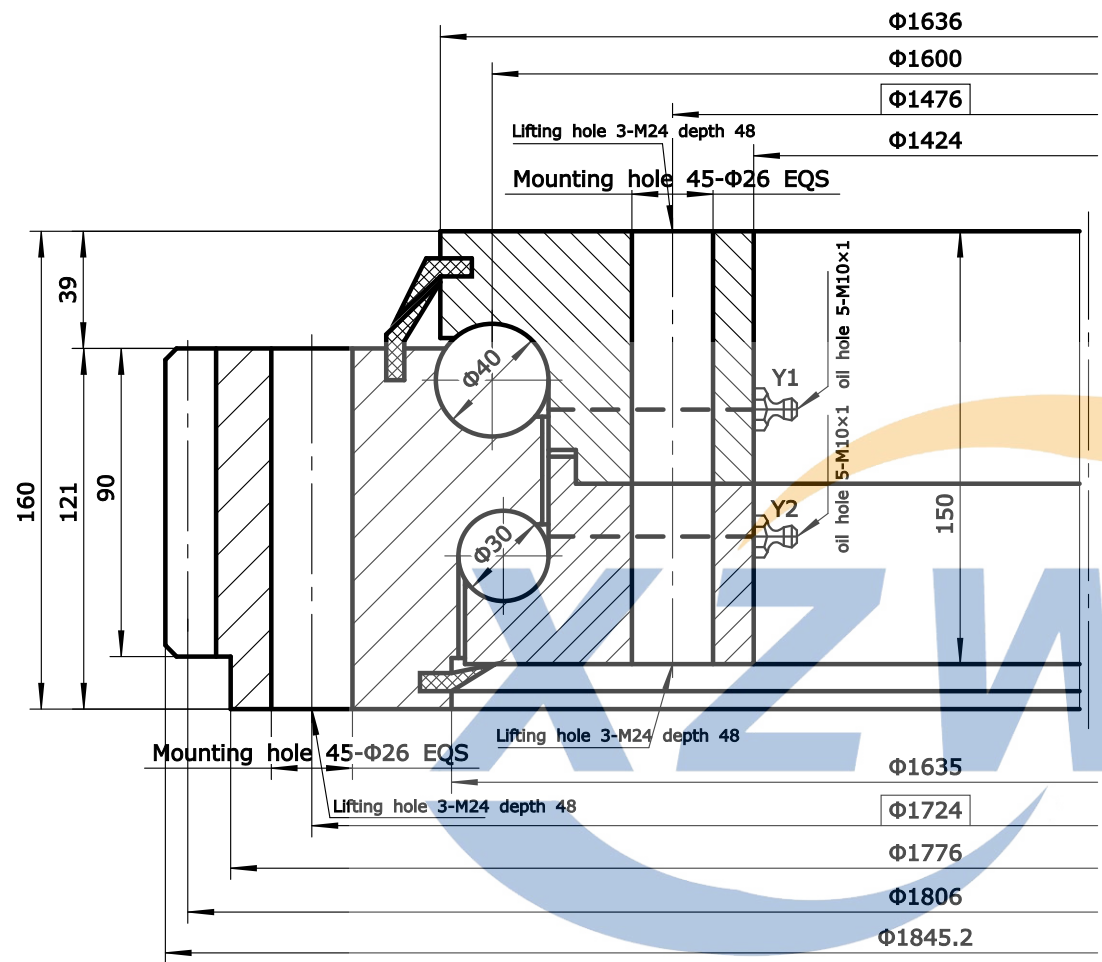


U.O.N 6.3



Notes:
 1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
 Depth ≥ 3.5mm
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		Weight			
Module	m	14	Gear heat treatment requirements		Date	Approve		021.40.1600		750kg			
Teeth no	z	129	HRC		Qty	Size	Axial clearance	0.10~0.40		Name	Slewing Bearing		
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Inner ring mounting hole	45	Φ26	Radial clearance	0.20~1.00		Qty		
Modification coefficients	x	+0.5			Outer ring mounting hole	45	Φ26	machine tolerances without notes				Scale	
Reduction coefficients	km	1.4			Oil hole	2x5	M10x1	≤200	≤500	≤710	≤1120	Material	50Mn
Pitch diameter	d	1806						±0.30	±0.40	±0.50	±0.65	Total 1 page	
								≤1600	≤2000	≤2500	≤3150	The 1st page	
								±0.80	±0.95	±1.10	±1.35	XUZHOU WANDA SLEWING BEARING CO.,LTD Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com	
								≤4000	≤5000				
								±1.65	±2.0				
				T:Pul location S:Soft zone Y:Oil hole Z:Lifting hole				Technical processing standards without notes according to ...JB/T2300-2011					