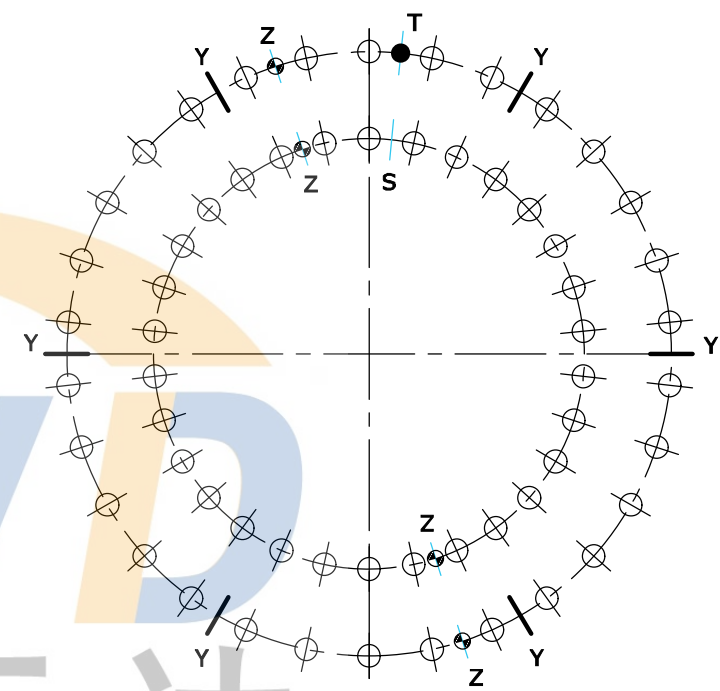
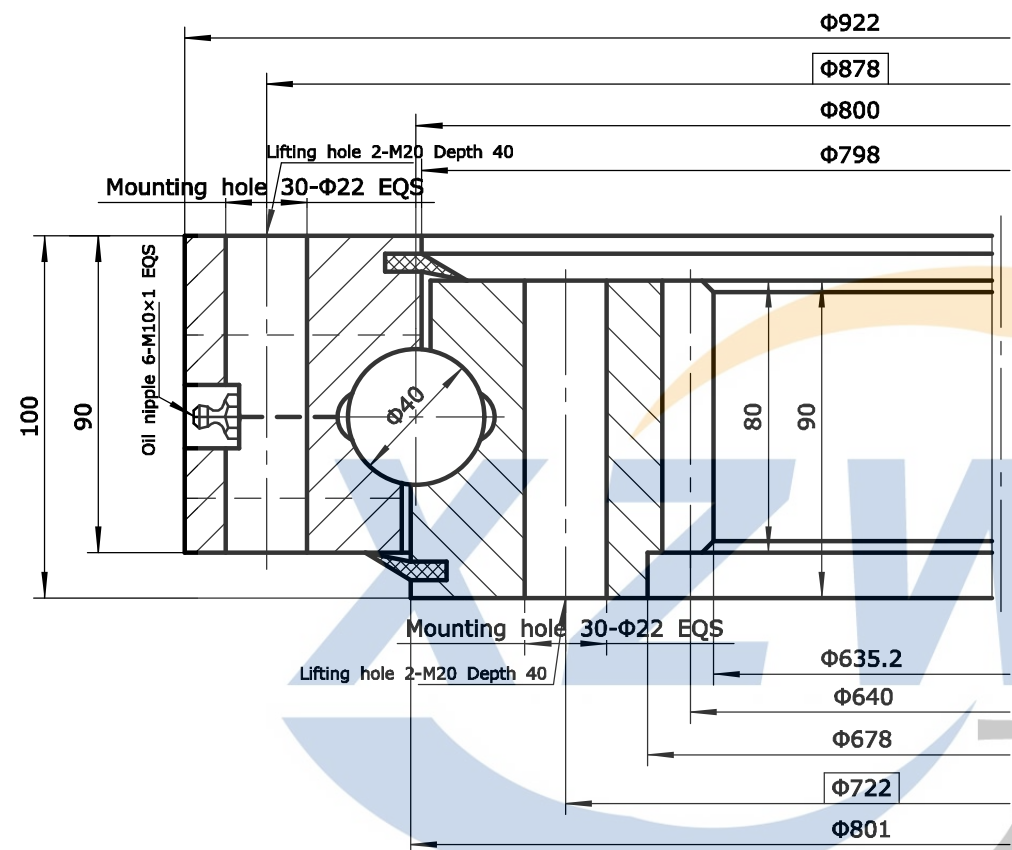



6.3
U.O.N



Notes:
 1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
 Depth ≥ 3.5mm
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		013.40.800		Weight	220kg		
Module	m	8	Gear heat treatment requirements		Date	Approve		Name		Slewing Bearing	Qty	Scale			
Teeth no	z	80	50±5HRC		Qty	Size	Axial clearance	0.06~0.30	Material		50Mn	Total 1 page	The 1st page		
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Inner ring mounting hole	30	Φ22	Radial clearance	0.06~0.30	machine tolerances without notes					
Modification coefficients	x	+0.5			Outer ring mounting hole	30	Φ22			≤200	≤500	≤710	≤1120		
Reduction coefficients	km	1.6			Oil hole	6	M10×1			±0.30	±0.40	±0.50	±0.65		
Pitch diameter	d	640									≤1600	≤2000	≤2500	≤3150	
														XUZHOU WANDA SLEWING BEARING CO.,LTD  Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com	
														Technical processing standards without notes according to ...JB/T2300-2011	