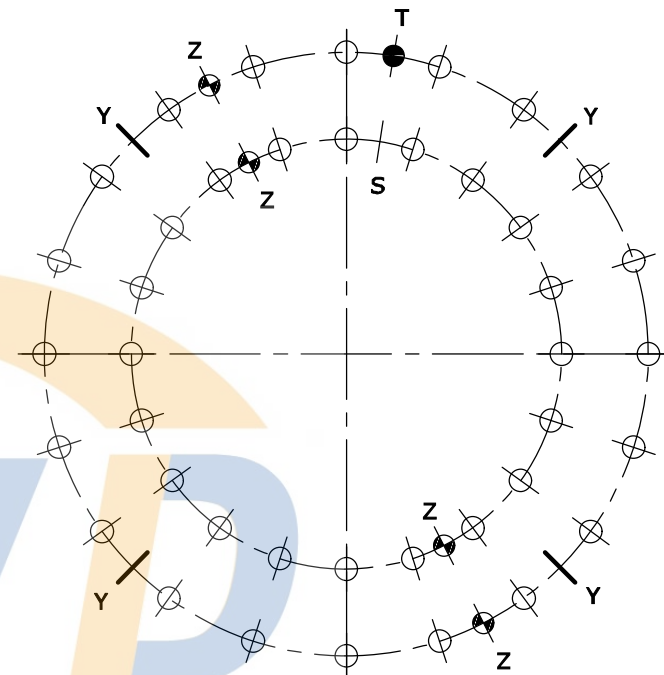
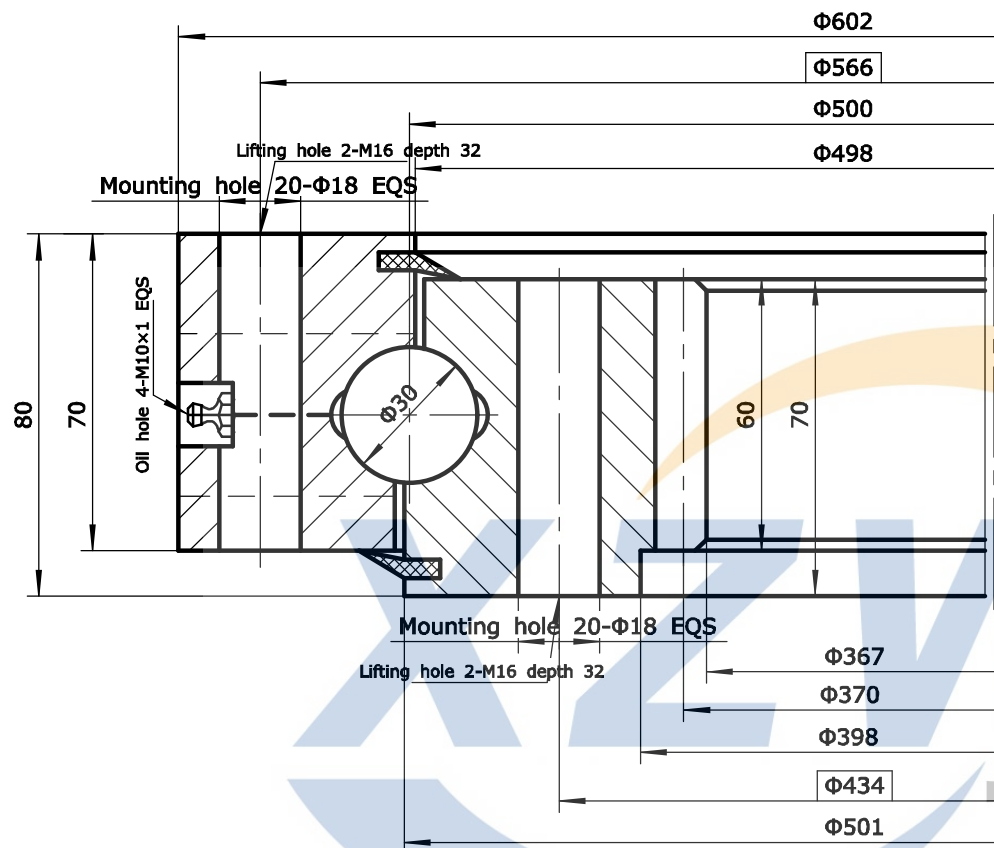



6.3  
U.O.N



Notes:  
 1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC Depth≥3.5mm  
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		Weight		
Module	m	5	Gear heat treatment requirements	Date		Approve		013.30.500	85kg			
Teeth no	z	74						Name	Slewing Bearing	Qty	Scale	
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Inner ring mounting hole	Qty	Size	Axial clearance	0.04~0.25			
Modification coefficients	x	+0.5			Outer ring mounting hole	20	Φ18	Radial clearance	0.04~0.25			
Reduction coefficients	km	1			Oil hole	4	M10×1	machine tolerances without notes				
Pitch diameter	d	370						≤200	≤500	≤710	≤1120	
								±0.30	±0.40	±0.50	±0.65	
								≤1600	≤2000	≤2500	≤3150	
								±0.80	±0.95	±1.10	±1.35	
								≤4000	≤5000			
								±1.65	±2.0			
								Technical processing standards without notes according to ...JB/T2300-2011				
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole				Material		50Mn	Total 1 page	The 1st page
								Name		Slewing Bearing	Qty	Scale
								Model		013.30.500	Weight	85kg
								<p>XUZHOU WANDA SLEWING BEARING CO.,LTD</p>  <p>Fax: +86 516 83309366 Fax: +86 516 83915766  <a href="http://www.slew-bearing.com">http://www.slew-bearing.com</a></p>				