


- Notes:
1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
Depth ≥ 3.5mm
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		Weight			
Module	m	18	Gear heat treatment requirements		Date	Approve		HSW.40.1880A		1400kg			
Teeth no	z	118	HRC		Qty	Size	Axial clearance	0.10~0.55	Name	Slewing Bearing	Qty	Scale	
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Inner ring mounting hole	48	Φ32	Radial clearance	0.10~0.55	Material	50Mn	Total 1 page	The 1st page
Modification coefficients	x	+1.15			Outer ring mounting hole	48	Φ32	machine tolerances without notes					
Reduction coefficients	km	1.4			Oil hole	6	M10×1	≤200	≤500	≤710	≤1120		
Pitch diameter	d	2124						±0.30	±0.40	±0.50	±0.65		
								±1600	±2000	±2500	±3150		
								±0.80	±0.95	±1.10	±1.35		
								≤4000	≤5000				
								±1.65	±2.0				
					T:Pulg location		S:Soft zone	Y:Oil hole	Z:Lifting hole	XUZHOU WANDA SLEWING BEARING CO.,LTD  Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com			
								Technical processing standards without notes according to ...JB/T2300-2011					